



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-13
Job Sheet 189272



Part No: RBE703A94-1130-01-13

Job Qty: 20 pcs

Part Name: Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/8/19 *March 5*

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11. 30 DWG
RBE703A94-1130-01 Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	20 pcs	2/8/19	0.00 4.00			Small Fab - 1	<i>EXT Lead-1</i>	<i>A.P. 2019/02/26</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	20 pcs	2/8/19	0.00 0.00			QC 5 - 10		<i>Michel</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	20 pcs	2/8/19	0.00 0.00			Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

Plex 1/22/19 3:06 PM Dart.lajeunesse.marie

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dataero.com
www.dataerospace.com

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WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update c

Date :	Sequence #:	QTY Affected :
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QC / QA Coordinator

Other/Details:

DAS
28
9-89

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA				20 pcs	2/8/19
				0.00 0.00	
				QC 21 - SA - 21	
				QC 21 - SA - 70	

DAS
21
9-89

MAR 05 2019

Part Op 110 - Cut to length as per DWG.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94125K815	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm	20 Ea (1 ea)	110-Small Fab - 1	5148677

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	94125K815 <i>on order</i>	20	0	0

Part Specifications

Specifications could not be found.

Plex 1/22/19 3:06 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

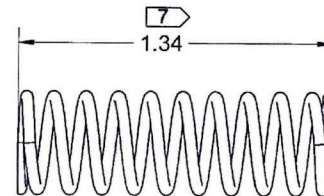
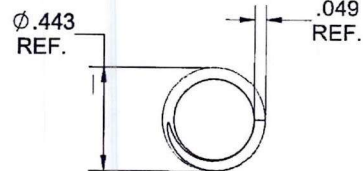


WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



FLAT GROUND END
NOT REQUIRED ON
THIS END

RBE703A94-1130-01-13 COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 189272 MJS
19-01-22

- NOTES:
- 1) MATERIAL: McMaster#94125K815
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) MODIFY SPRING PIN TO THIS LENGTH

DART AEROSPACE		Hawthornbury, Ontario, Canada	
TITLE COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm			
DWG NO. RBE703A94-1130-01-13		REV K	
DESIGN BY: VM 8/28/2017	XXX ± .005 XX ± .01 X ± .1	FRACTIONS 1/16 ANGLES 3.5° SURFACES = 125	
DRAWN BY: VM 11/24/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
CHECKED BY: WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
MFG. APPR: JH 11/30/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
APPROVED BY: WM 11/30/2017	DATE: 11/24/2017		
SCALE: NTS	WEIGHT: N/A	SHEET 8 OF 17	
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